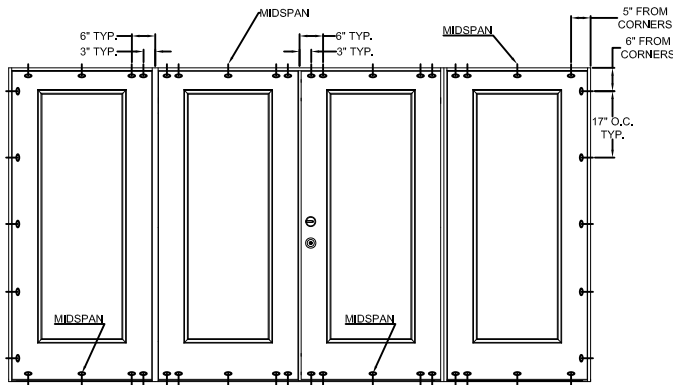
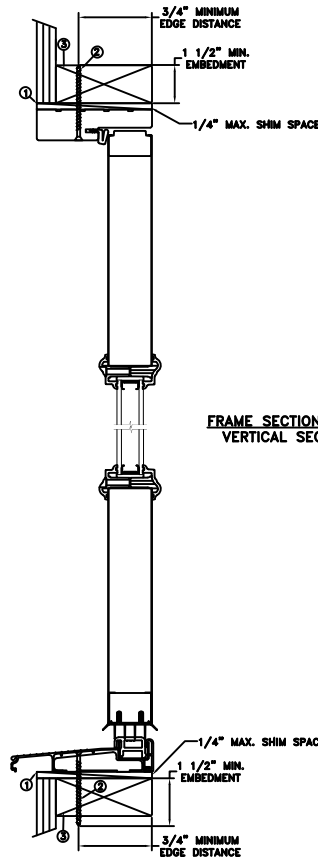


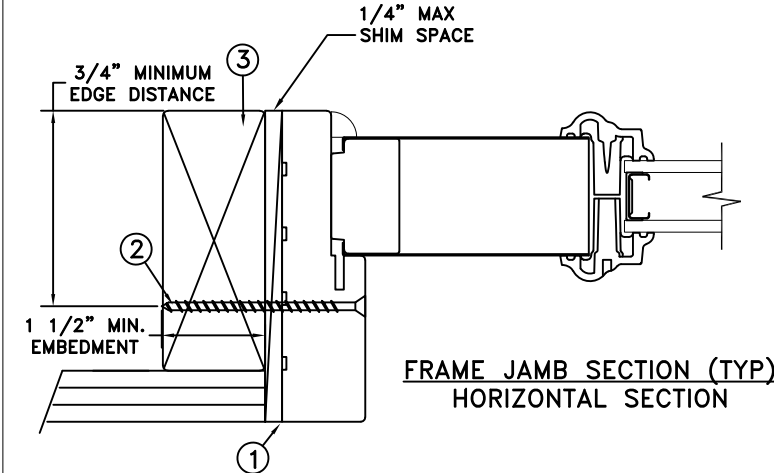
THROUGH FRAME
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+45/-45	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use #8 PH or greater fastener through the head & side jambs with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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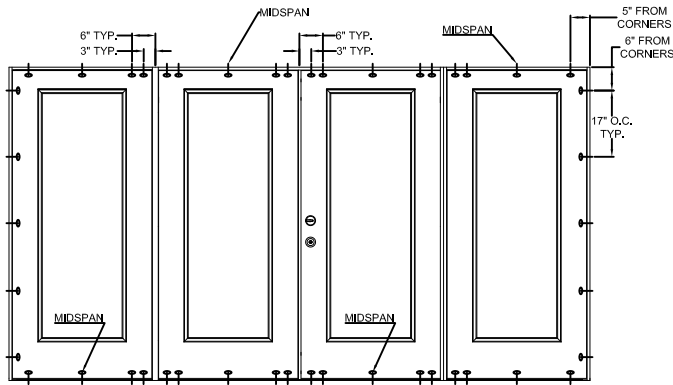
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Michael D. Stremmel
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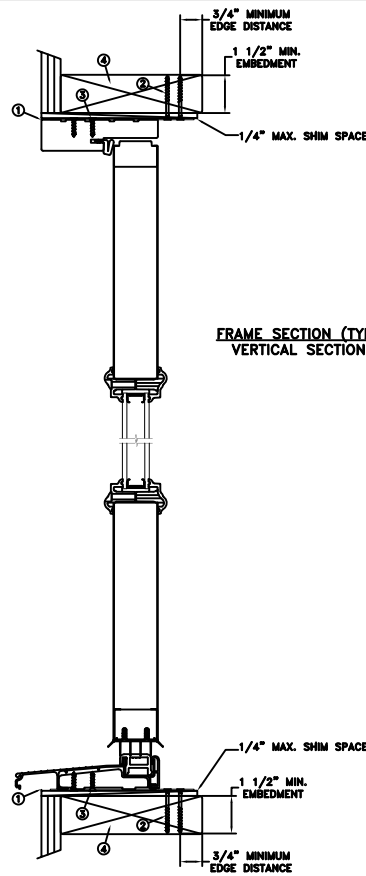
MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

	DATE: 08/08/2023	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge OXXO	
APPROVED BY: D.Vezo	RECORD No.: D1000355	
REPORT No.: NCTL-210-3558-1	CAD DWG. No.: -	REV: C SHEET 1 of 10

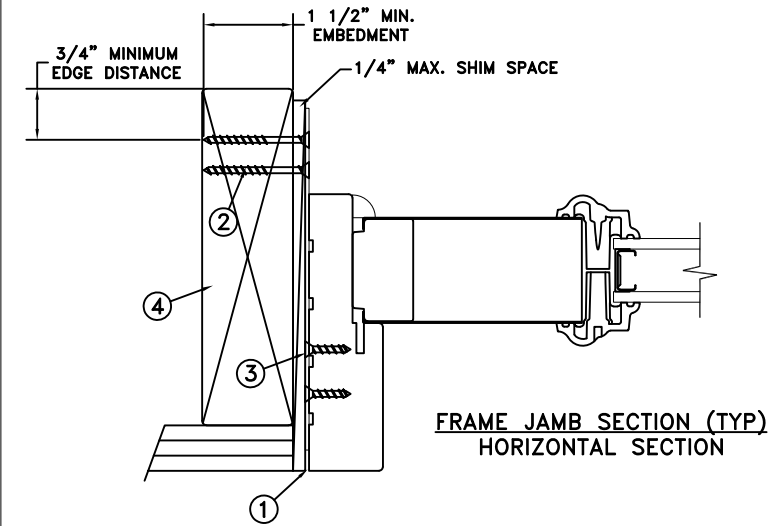
MASONRY STRAP INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+45/-45	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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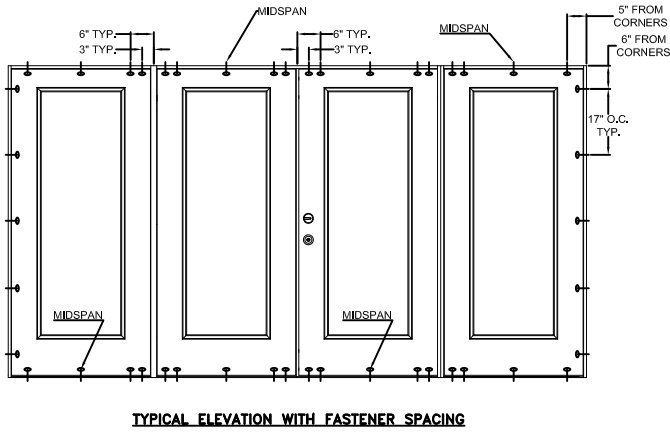
2023.12.12 14:04:13 -05'00'

MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

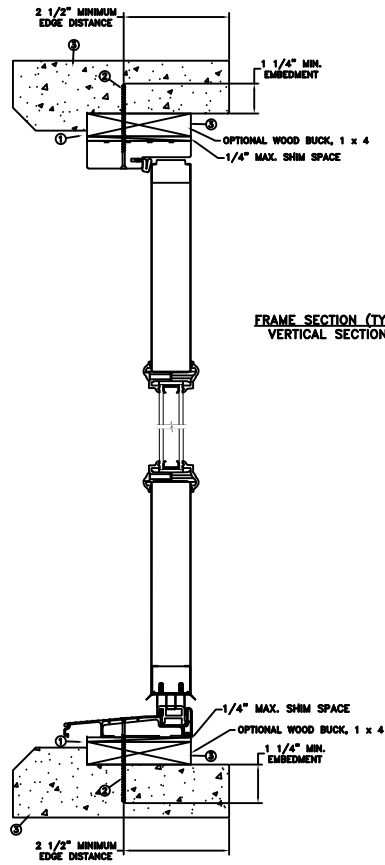
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	DATE: 08/08/2023	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge OXXO	
APPROVED BY: D.Vezo		
REPORT No.: NCTL-210-3558-1	RECORD No.: D1000355	
	CAD DWG. No.: -	REV: C SHEET 2 of 10

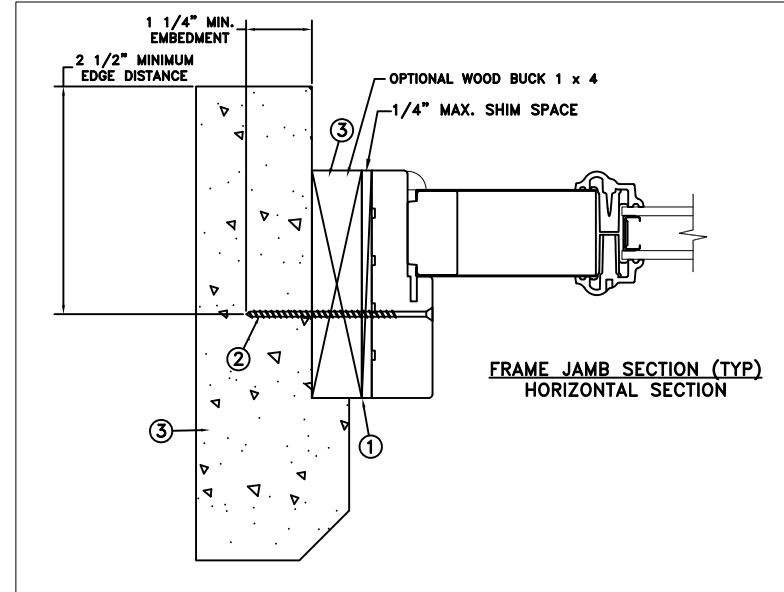
CONCRETE/MASONRY
INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+45/-45	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

DATE:
08/08/2023

SCALE:
NTS

DRAWN BY:
M.HAM

CHECKED BY:
D.Vezo

APPROVED BY:
D.Vezo

RECORD No.:
D1000355

REPORT No.:
NCTL-210-3558-1

JELD-WEN

3737 LAKEPORT BLVD.
KLAMATH FALLS OR, 97601
PHONE: (800) 535-3936

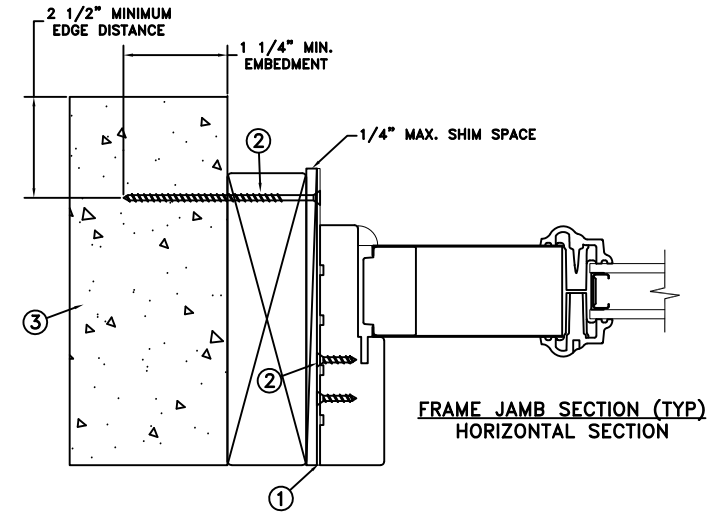
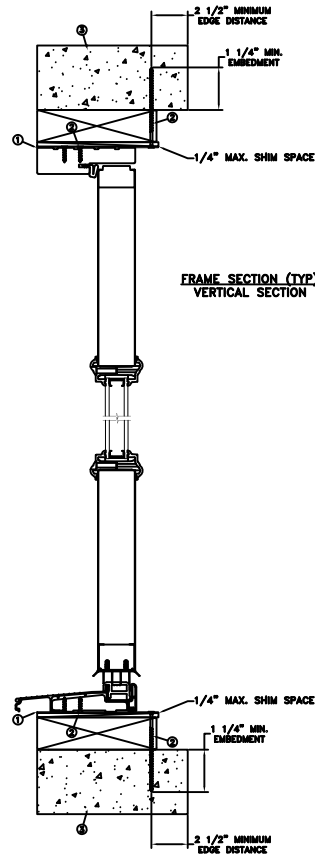
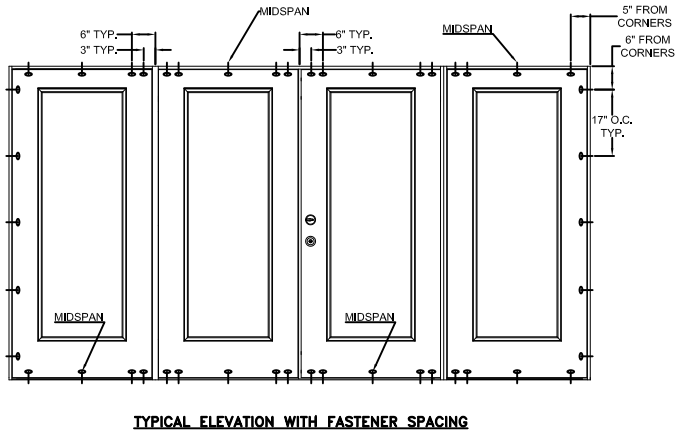
Gladiator Steel ISW Glazed Wood Edge OXXO

CAD DWG. No.:
-

REV:
C

SHEET
3 of 10

CONCRETE/MASONRY
INSTALLATION



MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+45/-45	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use (2) - 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Install corrosion resistant (2)- 1/4"x 3" Tapcon screws through each hinge into rough opening.
4. Install corrosion resistant (2)- 1/4"x 3" Tapcon screws through each strike plate into rough opening.
5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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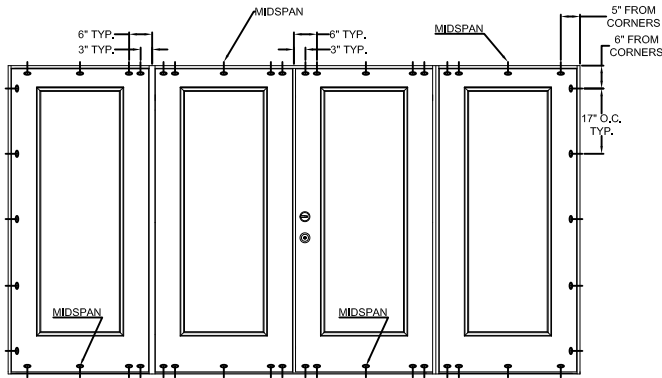
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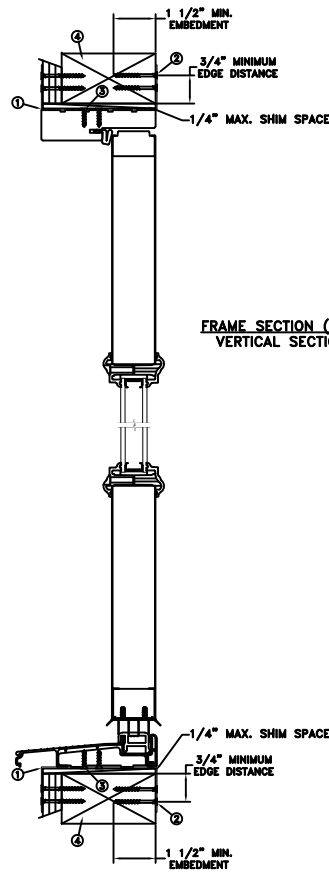
MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA, 17406
(717) 916-6300

DATE: 08/08/2023	3737 LAKEPORT BLVD. JELD-WEN KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
SCALE: NTS	
DRAWN BY: M.HAM	Gladiator Steel ISW Glazed Wood Edge OXXO
CHECKED BY: D.Vezo	
APPROVED BY: D.Vezo	
RECORD No.: D1000355	
REPORT No.: NCTL-210-3558-1	
CAD DWG. No.:	REV: C SHEET 4 of 10
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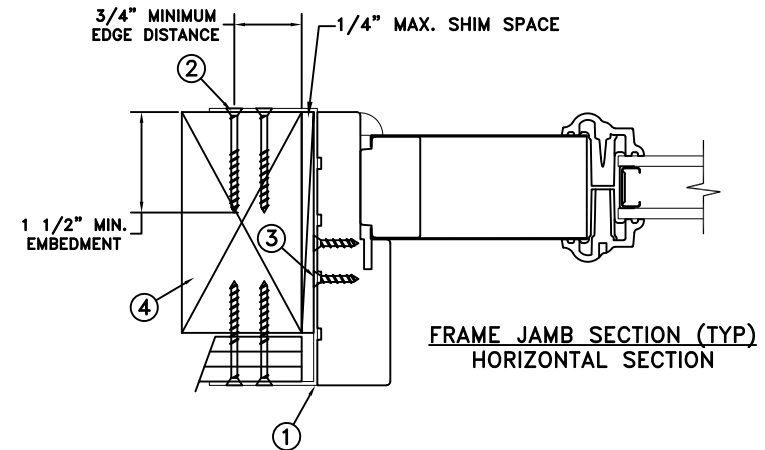
MASONRY STRAP INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+45/-45	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use min. 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use min. 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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3. Use structural or composite shims where required.
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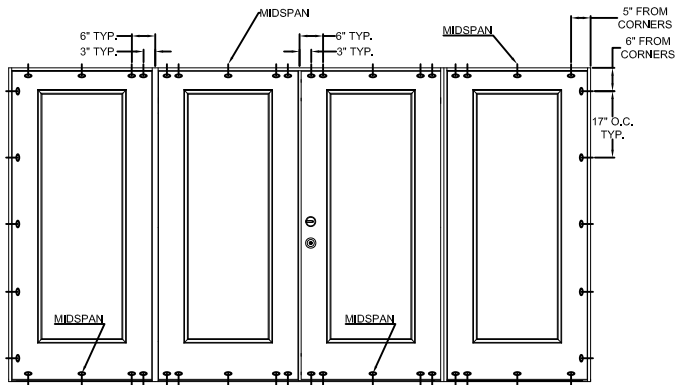
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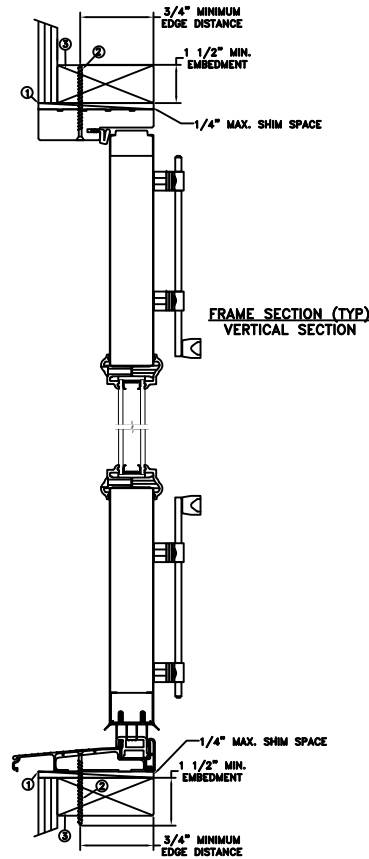
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Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

	DATE: 08/08/2023	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge OXXO	
APPROVED BY: D.Vezo	RECORD No.: D1000355	
REPORT No.: NCTL-210-3558-1	CAD DWG. No.: -	REV: C SHEET 5 of 10

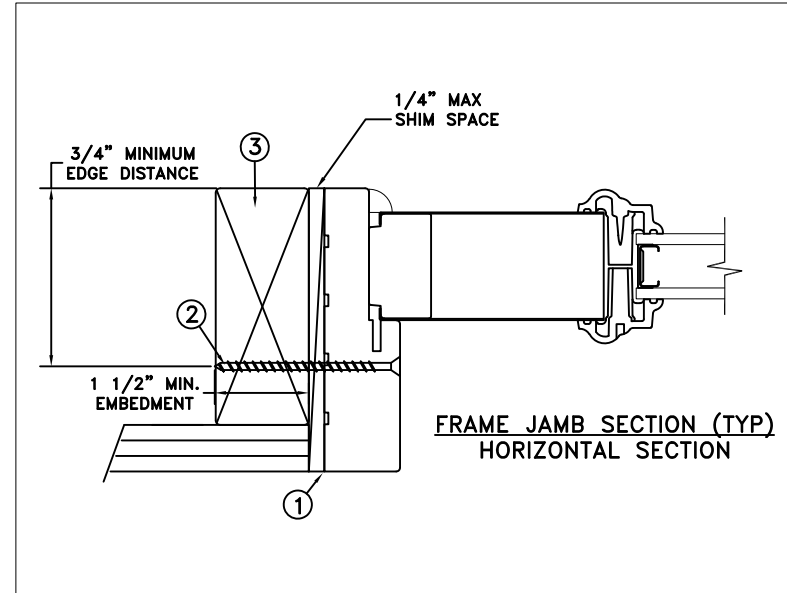
THROUGH FRAME INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+55/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.

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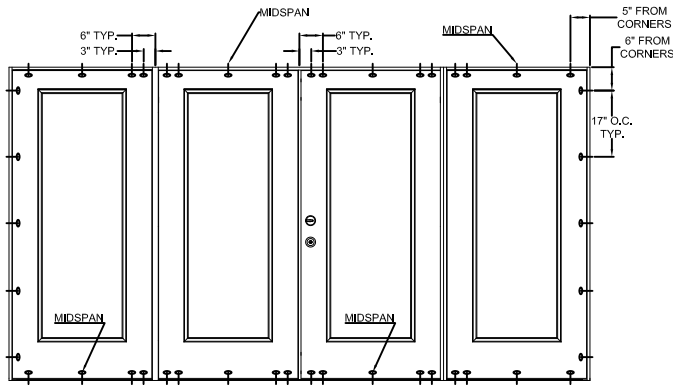
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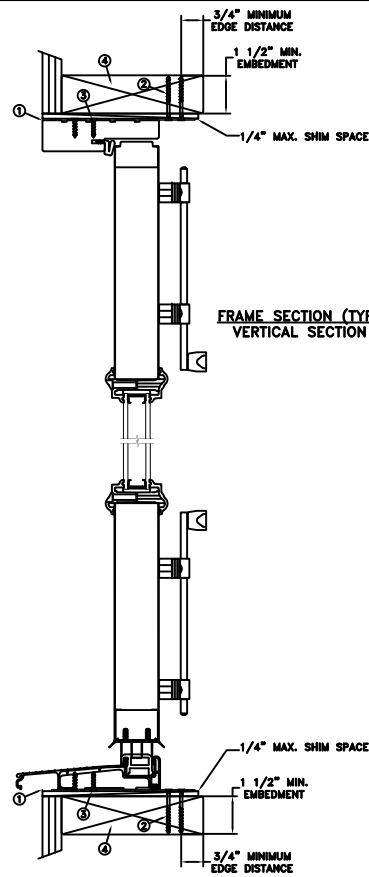
MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

	DATE: 08/08/2023	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge w/ Surface Bolts OXXO	
APPROVED BY: D.Vezo	RECORD No.: D1000355	
REPORT No.: NCTL-210-3558-1	CAD DWG. No.: -	REV: C SHEET 6 of 10

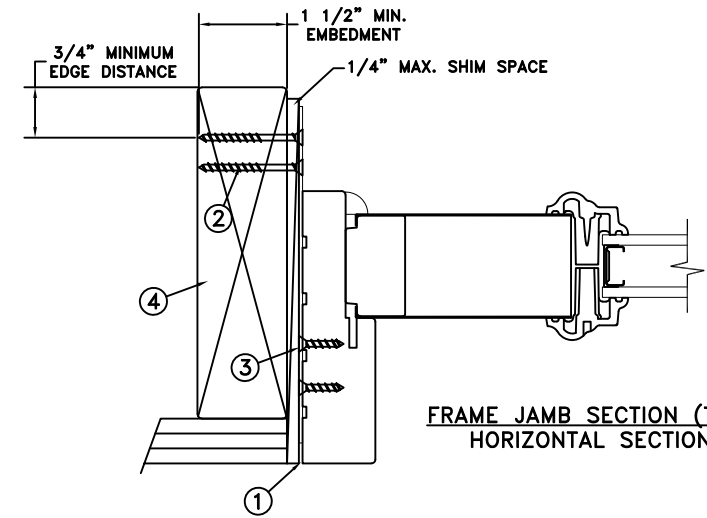
MASONRY STRAP INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+55/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

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2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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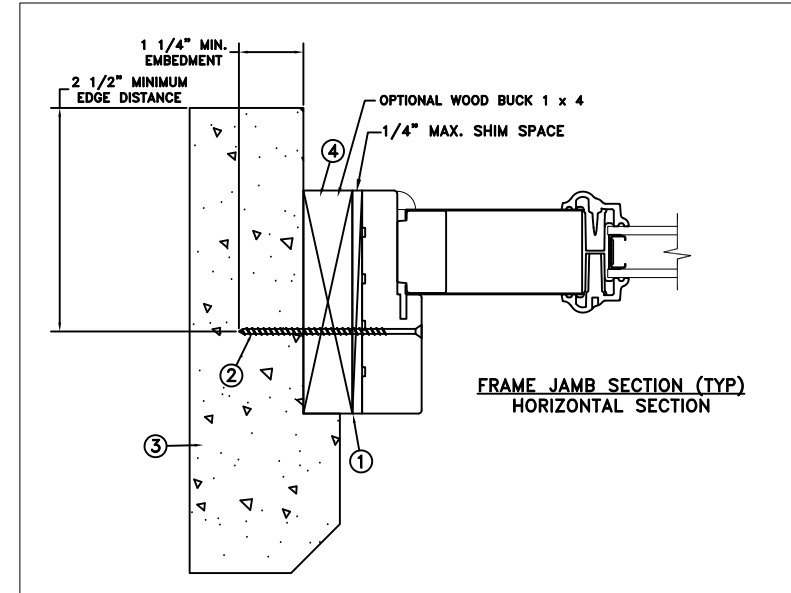
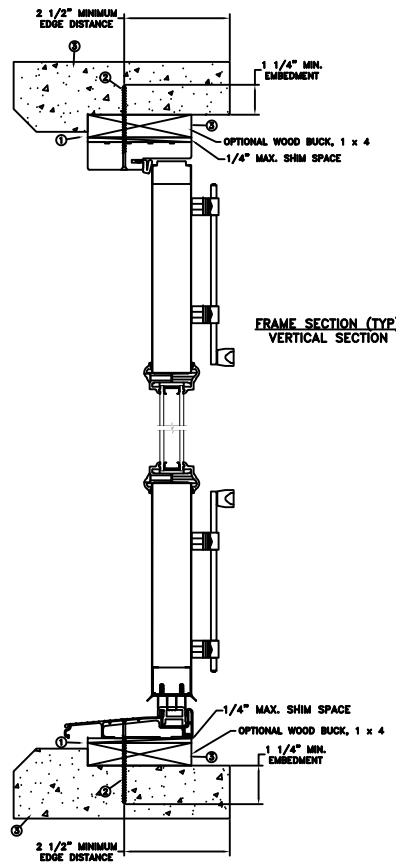
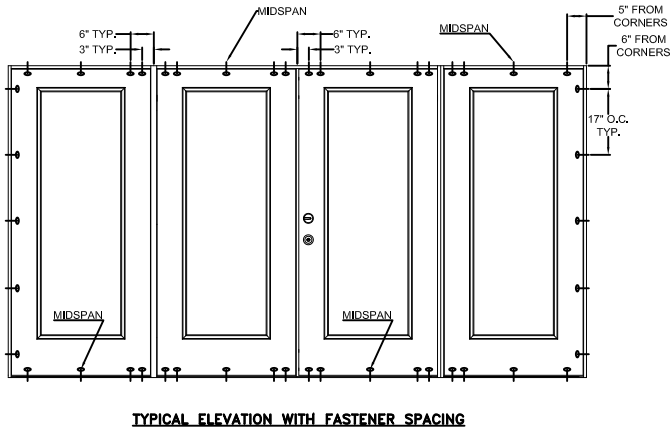
Michael D. Stremmel
2023.12.12 14:04:13 -05'00'

MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

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DATE: 08/08/2023	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: M.HAM	
CHECKED BY: D.Vezo	SCALE: NTS
APPROVED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge w/ Surface Bolts OXXO
REPORT No.: NCTL-210-3558-1	RECORD No.: D1000355
CAD DWG. No.: -	REV: C SHEET 7 of 10

CONCRETE/MASONRY
INSTALLATION



MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+55/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use 3/16" tapcon or equivalent fasteners through frame with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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3. Use structural or composite shims where required.

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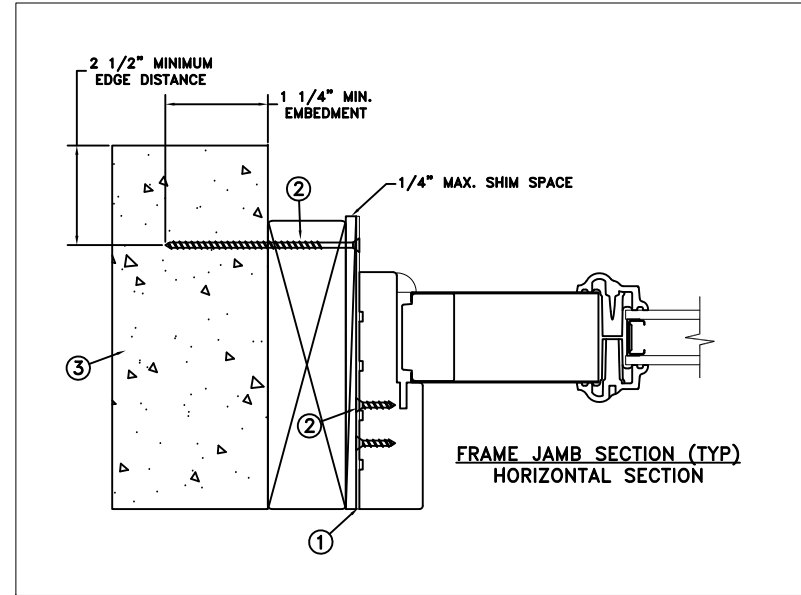
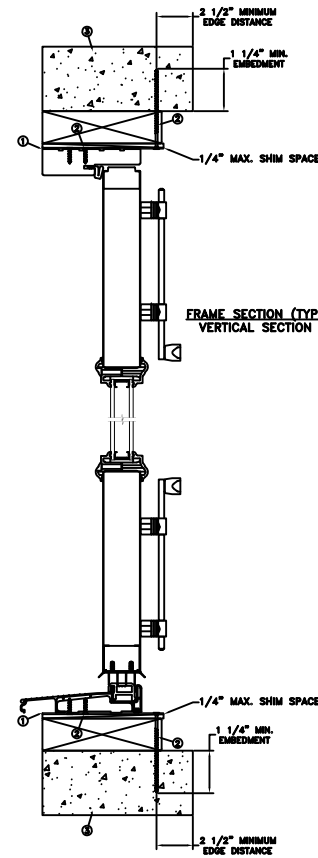
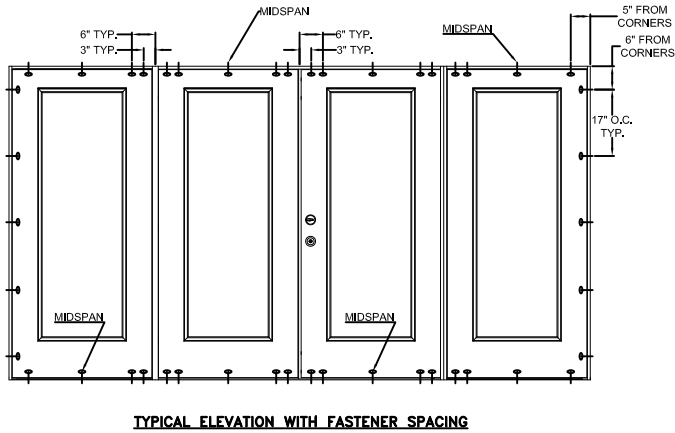
This item has been digitally signed and sealed by Michael D. Stremmel, PE on the date adjacent to the seal. Printed copies of this document are not considered signed and sealed and the signature must be verified on any electronic copies.

Michael D. Stremmel
2023.12.12 14:04:13 -05'00'

MICHAEL D. STREMMEL, P.E.
Florida P.E. No. 65868, REG. No. 37122
1410 Eden Road
York, PA. 17406
(717) 916-6300

DATE: 08/08/2023		3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
DRAWN BY: M.HAM		SCALE: NTS	
CHECKED BY: D.Vezo	TITLE: Gladiator Steel ISW Glazed Wood Edge w/ Surface Bolts OXXO		
APPROVED BY: D.Vezo	RECORD No.:	D1000355	
REPORT No.:	NCTL-210-3558-1	CAD DWG. No.:	
		REV: C	SHEET 8 of 10

CONCRETE/MASONRY
INSTALLATION



MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+55/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use (2) - 1/4" Tapcon or equivalent fasteners through strap with sufficient length to penetrate a minimum of 1 1/4" into concrete or masonry at each location with a 2 1/2" min. from edge distance. Use (2) - #8 PFH fasteners through masonry strap into frame. For concrete (min. fc = 3000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Install corrosion resistant (2)- 1/4"x 3" Tapcon screws through each hinge into rough opening.
4. Install corrosion resistant (2)- 1/4"x 3" Tapcon screws through each strike plate into rough opening.
5. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
3. Use structural or composite shims where required.
4. Masonry strap specifications: 20 Ga. galvanized steel, .036" min. thickness x 1.5" min. width.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com.

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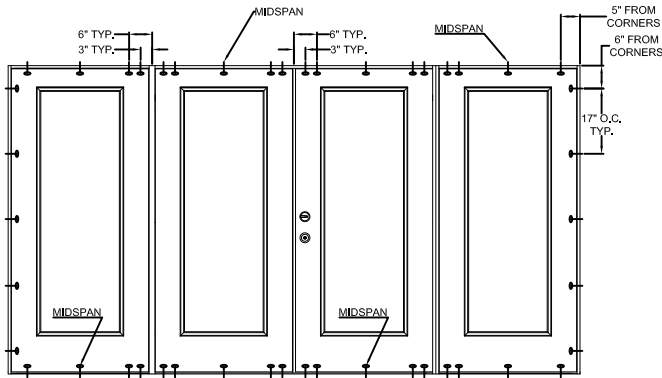
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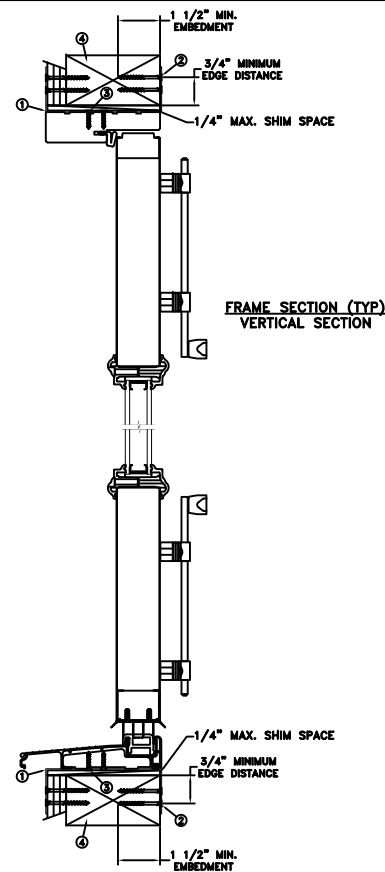
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	D1000355	
REPORT No.:	CAD DWG. No.:	REV: C SHEET 9 of 10
NCTL-210-3558-1	-	

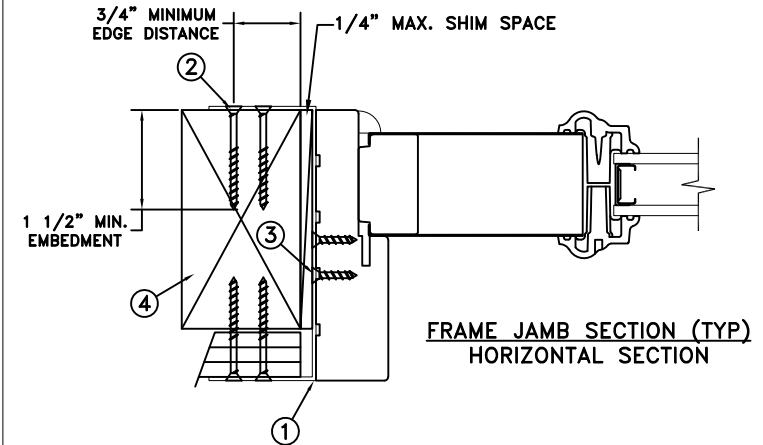
MASONRY STRAP INSTALLATION



TYPICAL ELEVATION WITH FASTENER SPACING



FRAME SECTION (TYP)
VERTICAL SECTION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

MAXIMUM FRAME	DP	IMPACT
148.5 x 81.75	+55/-55	NO

Installation Notes:

1. Seal flange/frame to substrate. Sill shall be set on a continuous serpentine bead of structural grade silicone caulk when no fastener is used to anchor the sill (typical).
2. Use min. 2 - #8 PFH or larger fasteners through masonry strap with sufficient length to penetrate a minimum of 1 1/2" into the buck. Bend straps around both sides of the buck. For 2x wood frame substrate (min. S.G. = 0.42).
3. Use min. 2 - #8 PFH or larger fasteners through masonry strap into jamb without penetrating through the jamb into product causing visibility or collateral damage to product.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

1. The product shown herein is designed, tested and manufactured to comply with the wind load criteria of the adopted International Building Code (IBC), the International Residential Code (IRC), the current Florida Building Code (FBC) and the industry requirement for the stated conditions.
2. All glazing shall conform to ASTM E1300.
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NCTL-210-3558-1	D1000355	
CAD DWG. No.:	REV:	SHEET
-	C	10 of 10